FEATURES OF LASER IGNITION OF HEM CONTAINING MIXTURES OF AL AND B*

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The use of metal powder as a fuel in high-energy materials (HEMs) for the propulsion is the most energy efficient method allows to increase of HEMs combustion and ignition characteristics [1-3] and specific impulse [3]. In this study, we investigated the HEMs samples based on a mechanical mixture of powders such as aluminium with different dispersions and amorphous boron to determine the ignitability and ignition delay time as a function of the heat flux density.

We used three HEM samples to determine the ignition characteristics. The first HEM sample contained 64.6 wt.% ammonium perchlorate, 19.7 wt.% energetic binder and 15.7 wt.% amorphous boron as a metal fuel. In the other HEM samples, boron was partially substituted by aluminium powders with particle size $0.18 \ \mu m$ (Alex) or $10.8 \ \mu m$ (ASD-4).

The ignition process was studied via the setup for radiant heating based on a CO₂ laser with 10.6 μ m wavelength and 200 W powers. The ignition delay times of HEM compositions t_{ign} were measured in the range of the heat flux density $q = 60-220 \text{ W/cm}^2$.

Figure 1 shows the dependence of the ignition delay time for the HEM samples on the mean radiative heat flux density. A partial replacement of boron with aluminum Alex leads to a decrease in the ignition delay time of the HEM sample by 1.03–1.56 times in the range of heat flux density of 90–200 W/cm². The use of aluminum powder ASD-4 makes it possible to increase the ignition delay time of the HEM sample by 1.20–1.28 times in comparison with the boron-based composition.

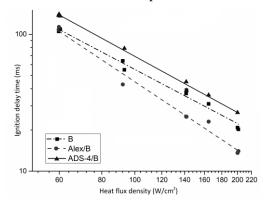


Fig.1. The ignition delay time of the HEM samples vs. the heat flux density.

The difference of the ignition delay time for the HEM samples heated by a radiant flux depends on the oxidation rate and the heat released from the chemical reaction for the metal fuels under study. Aluminum microparticles are difficult to ignite and react slowly [4] unlike nanosized aluminum powder [5]. Therefore, the ignition delay time for compositions with Alex/B takes smaller values than compositions with ASD-4/B.

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^{*} The work was supported by RFBR, project number 19-33-90015.