

## SYNTHESIS OF IRON-CONTAINING SPINEL-TYPE PIGMENTS

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Compounds based on transition elements are used as chromophores to obtain spinel-type pigments. Iron oxide  $\text{Fe}_2\text{O}_3$  has the greatest effect on colority among the iron triad elements. A variety of color is achieved not only by the different degree of iron oxidation - ( $2+$ ,  $3+$ ), but also by easy mutual conversion of iron oxides into each other due to the redistribution of ions between octahedral and tetrahedral hollows in the structure without significant changes.

The different color pigments (blue-green and dark brown) were obtained during the synthesis of pigments, using  $\text{Fe}_2\text{O}_3$  oxides from different manufacturers, when the component composition of a green mixture consisting of  $\text{Fe}_2\text{O}_3$ ,  $\text{Co}_2\text{O}_3$ ,  $\text{Cr}_2\text{O}_3$ ,  $\text{Al}_2\text{O}_3$  and Al was constant and the other parameters of synthesis (diameter, density, etc.) were varied. The spectra of images are shown in Fig. 1.

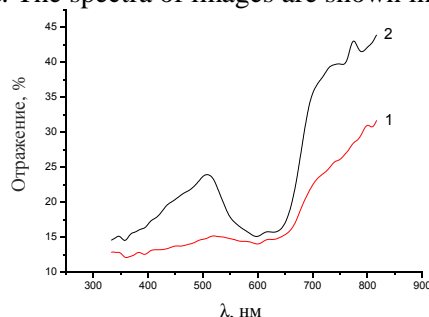


Fig. 1. Image spectra of  $\text{CoO-Cr}_2\text{O}_3\text{-Fe}_2\text{O}_3\text{-Al}_2\text{O}_3$  pigments, where 1 is the dark brown pigment (initial  $\text{Fe}_2\text{O}_3$ , "ARD"), 2 is the blue-green pigment (initial  $\text{Fe}_2\text{O}_3$ , "ACS"), Evolution-600.

X-ray diffraction analysis (DRON-UM1 diffractometer with filtered  $\text{Co } k\alpha$  radiation) showed that the blue-green pigment  $\text{CoO-Cr}_2\text{O}_3\text{-Fe}_2\text{O}_3\text{-Al}_2\text{O}_3$  contained hercinite  $\text{FeAl}_2\text{O}_4$  as the main phase and the large amount of  $\text{CoCr}_2\text{O}_4$  and  $\text{CoAl}_2\text{O}_4$ .  $\text{Fe}_3\text{O}_4$  oxide is the main phase in the composition of black pigment. According to IR spectroscopic analysis (Nicolet 5700 FT-IR spectrometer), there is the bond stretch of tetrahedrally ( $\text{Fe}^{2+}$ ,  $\text{Co}^{2+}$ ) and octahedrally ( $\text{Al}^{3+}$ ,  $\text{Cr}^{3+}$ ) coordinated cations for  $647 \text{ cm}^{-1}$  and  $543.6 \text{ cm}^{-1}$  in a blue-green pigment (from  $\text{Fe}_2\text{O}_3$  "ACS") consisting of a solid solution between aluminospinel and chromospinel, which is typical for the structure of normal spinels. IR spectrum of the dark brown pigment synthesized from  $\text{Fe}_2\text{O}_3$  "ARD" demonstrates additional absorption bands in the range of  $400\text{--}850 \text{ cm}^{-1}$ , which indicates that the pigment has a structure of a mixed spinel [1].

According to X-ray diffraction analysis, initial oxide  $\text{Fe}_2\text{O}_3$  "ARD" contains magnetite  $\text{Fe}_3\text{O}_4$  as an impurity along with the main phase of  $\alpha\text{-Fe}_2\text{O}_3$ . The quantitative analysis carried out using the Match program and the PDF-2 database showed that the amount of  $\text{Fe}_3\text{O}_4$  magnetite was  $\sim 12 \text{ wt\%}$  in the initial  $\text{Fe}_2\text{O}_3$  "ARD" and the remaining part was  $\alpha\text{-Fe}_2\text{O}_3$ . Initial oxide  $\text{Fe}_2\text{O}_3$  "ACS" contains not only  $\text{Fe}_3\text{O}_4$  at the noise level but also lepidocrocite  $\gamma\text{-FeO(OH)}$ . Water released during heating due to dehydration of iron oxide, in contact with aluminum contained in the green mixture, forms hydrogen that creates conditions for the SH synthesis of pigments, which contributes to the formation of hercinite. Magnetite in initial iron oxide  $\text{Fe}_2\text{O}_3$  "ARD" acts as seed particles which are used for crystallization of  $\text{Fe}_3\text{O}_4$ , which contributes to the obtaining of dark brown and black SHS pigments.

## REFERENCES

1. Barabanov V.F. // Modern physical methods in geochemistry.- L.: LSU, 1990.